



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

D3022-1

Job Sheet 168460



Part No: D3022-1

Job Qty: 3 Ea

Part Name: Seat Pan



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/14/17

Job Tracking No:

Due Date: 11/29/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	11/28/17	11/28/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	3 pcs	11/28/17	11/28/17	0.00	0.85	Waterjet1		SC
110	QC	3 pcs	11/28/17	11/28/17	0.00	0.00	QC2		DASE
120	QC	3 pcs	11/28/17	11/28/17	0.00	0.00	QC8		38
130	Brake NC	3 pcs	11/29/17	11/29/17	0.00	0.50	Brake NC 2		9-89
140	QC	3 pcs	11/29/17	11/29/17	0.00	0.00	QC5		38
200	Packaging	3 pcs	11/29/17	11/29/17	0.00	0.00	Packaging3		9-89
210	QC21-SA	3 Ea	11/29/17	11/29/17	0.00	0.00	QC21		AA

Part Op 100 - 1-Cut as per Dwg D3022

Descriptions: 200 - LOCATION: WA001

210 - *** HOLES WILL BE OPEN AND TRANSFER DRILLED AT ASSEMBLY***

DEC 11 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M2024T3S.032	10	66	0	0

5013848

Part Specifications

Specifications could not be found.

Plex 11/14/17 4:08 PM dart.poulin.mario

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS					
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Large Fab ☐	Composite ☐	Supplier ☐				

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval _____
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Description Work Order Deviation	Disposition
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Job No: 168460 Mfg Date: 12/11/17 Start up Operation D3022 - 1 PART NO: _____ Revision: _____ Operation: _____ Change No: _____	Completed By _____ ad hand / Supervisor approval Verification _____ IC / QA Coordinator Approval _____
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Root Cause Environment ☐ No Re-verification ☐ Design ☐ Operator ☐ Doc/Data ☐ Offset/Setup ☐ Equip/Tooling ☐ Supplier ☐ Handling/Pre ☐ Training ☐ Material ☐ Use for Testing ☐ Internal Transport ☐ Poor Information ☐ Tribal Knowledge ☐ Rushing ☐ LOA ☐ Product Improvement ☐ Substation ☐ Process Improvement ☐ Past Expiry Date ☐ Manufacturing Process ☐ Misidentified ☐ Past Due ☐	Press ☐ Bendi ☐ Centr ☐ Crack ☐ Crimp ☐ Cuffs ☐ Crush ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ OTHER : _____	Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com	DART AEROSPACE S019666 Seat Pan	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
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